BOOSTING OUTPUT, CUTTING CARBON



Zero-emission industry

Case study of a client from the chemical industry

We help medium and large industrial companies become part of a zero-emission future. We want to co-create factories that we could have right outside our backyard. We advise, design, implement and finance energy efficiency activities. This is decarbonization that pays off.

13/0

industrial projects

The Client's team at the Jiangmen plant had prepared a zero-emission strategy with an auditing company, which did not meet its expectations. The Client approached us with a request, and our engineering team developed a specific path to reduce emissions by 70% in 4 months. The plant has already started implementing the recommended actions, which has, among other things,

reduced steam consumption by 50%.

EUR 1,25 bn

value of completed projects

9,1 TWh

total reduction in energy consumption

EUR 152,386

the value of white certificates we applied for



The Client Company is part of a global chemical industry group. With 45 production plants, the company is a leader in recycling batteries and critical raw materials. The Jiangmen plant is located in southern China.

consumption of thermal energy contained in steam and condensate and to reduce greenhouse gas emissions to minimum.

was preparing for a planned doubling of production in 2024-25. The path we prepared allowed for an increase in production capacity while reducing emissions and energy consumption.

We developed a CO₂ reduction map that met the Client's strategic goals. The plant



making your company truly zero-emission

Annual savings generated by all designed investments

a number of places where energy losses occurred and which would cover the heat demand in the main process. The key activities at the plant were heat recovery from air compressors and heat recovery from wastewater.

The engineering team's expertise identified



Chara 3

Step 1.

July 2023

September 2023 **Step 2.**Pinch analysis & energy

Walk-Through Audit

management system review

Step 3.

for selected scenario

CAPEX roadmap design

GHG reduction by 70%

by 2026

In the Chinese plant, thanks to the implementation of the path we designed, it was possible to reduce steam

consumption by almost 50% - from 58.8 thousand tons per year to 28.8 thousand tons per year.



Site CAPEX

projects

Additional Energy Efficiency CAPEX

projects

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Goal:

Net emissions

in 2026

Decarbonization,

that pays off